4 Minto Place, Altens Industrial Estate, Aberdeen, AB12 3SN www.lhrmarine.com | info@lhrmarine.com

tel: +44 (0) 1224 248821 fax: +44 (0) 1224 248831



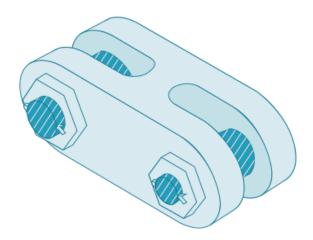
H-CONNECTOR

CONNECTORS

OVERVIEW

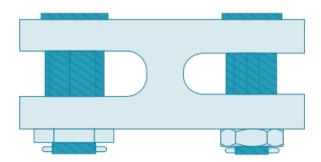
The H-Connector (H-Link) is a versatile mooring connection which can be used in taught leg or catenary mooring systems including long term mooring (LTM) applications. These fully forged connectors are CNC machined for a precision fit, which in turn gives excellent load and stress distribution extending the life of the part. The H-Connector (H-Link) can be used for; chain to chain, fibre to fibre, chain to fibre and fibre to wire connections. This robust subsea connector is generally designed and manufactured to suit the specific client requirements hence it can be produced in a number of different configurations which include but are not limited to; Oval or Round pins, grades up to and including grade 5, in line or 90 degree jaw relationships, lifting points for installation and positioning and even dissimilar jaw gap sizes to enable the cross over from one size to another. Please contact us for further information on this product or to discuss your specific requirements.







- □ Available In Grades R3, R3S, R4 & R5
- ☐ Feubo H-Connectors Are Available Entirely Forged
- □ V Shaped Pins for Better Stress Distribution
- □ Completely CNC Machined
- ☐ Fits Into Any Common Link of the Corresponding Size
- LTM Approval Available



MACHINERY AND EQUIPMENT USED IN PRODUCTION:

- DNC Controlled CNC Machines
- ☐ Karl Deutsch Magnetic Particle **Crack Detection Benches**
- DNV Approved Testing Facility
- ☐ Karl Deutsch Ultrasonic Flaw Detector
- Advanced Design Software

ASSURED QUALITYAND TESTING:

- ☐ All Critical Components Optimised Using Finite Element Analysis (FEA)
- ☐ Automated Heat Treatment
- ☐ Realistic Fatigue Analysis
- ☐ No Recorded In-Service Failures
- ☐ Side Load Simulations
- ☐ Advanced MPI and Ultrasonic Testing

| DIAMETER (D) (mm) | WEIGHT (Kg) | GRADE | GRADE 3 PROOF LOAD (kN) | GRADE 3 BREAK LOAD (kN) | GRADE 4 PROOF LOAD (kN) | GRADE 4 BREAK LOAD (kN) | ORQ PROOF LOAD(kN) | ORQ BREAK LOAD (kN) | GRADE 5 PROOF LOAD (kN) | GRADE 5 PROOF LOAD (kN) |
|-------------------|----------------|--------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------|---------------------------|-------------------------------|-------------------------------|
| 70 | 285 | 3 to 5 | 2583 | 3690 | 4064 | 5156 | 2634 | 3970 | 4723 | 6021 |
| 76 | 310 | | 3007 | 4295 | 4731 | 6001 | 3066 | 4621 | 5498 | 7009 |
| 89 | 380 | | 4011 | 5729 | 6310 | 8004 | 4090 | 6164 | 7332 | 9348 |
| 95 | 450 | | 4510 | 6442 | 7096 | 9001 | 4599 | 6932 | 8246 | 10512 |
| 120 | 520 | | 6801 | 9714 | 10700 | 13573 | 6935 | 10452 | 12434 | 15852 |

Measurements are calculated using the variable diameter from the above table (D) multiplied by the number in the diagram. e.g. For a 50mm diameter product, a 3.9D measurement would be equal to 195mm.

